

LANGUAGES

(N.C means they aren't charged)

ILLEGIB

001360

060870 010956
21 033 570 30 C
Cord 0000 M 3 7010
Cord 0000 M 3 7010
Cord 0000 M 3 7010

ORIGINAL CL BY 235979
☐ DECL ☒ REVW ON 2010
 EXT BYND 6 YRS BY SPRME
 REASON 303

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321048/A .060/.064 dimension changed to .055/.060.

321058/A Added 16 finish on left shoulder of .020/.030 slot. *N - C*.

321059 .095/.096 diameter changed to .0940/.0945.

321066/A Added: .1548/.1558 diameter must be concentric within .0005, also shoulder must be parallel within .0005.

321108/D .0310/.0325 diameter hole should be .031/.03125 within .0005 of center, or mating parts should be mated and delivered as pairs.

321109 Print wrong: redesigned according to ACF print 321109/A. }

321112 Print wrong: redesigned according to ACF print 321112/A. }

321113/A Angle of flat changed to be parallel with sides, also pin assembly indicated in reverse since item 2 print was wrong.

321114/B .085/.095 diameter changed to .083/.085. Also added note; must be flat within .002. Also added .008 and .010 thicknesses.

321129/B Added surfaces must be perpendicular within .0002.

321170/A .1255/.1270 diameter hole changed to .1250/.1255. Added note: must be flat to within .001.

321183 Parts 1 and 2 made as integral gear. *N - C*.

321201/A Added note gives maximum thread up to shoulder.

321216 Made as integral gear with 321024. *N, C*.

321234/D Eliminated note 1.

321247/A Eliminated staking. Added note: epoxy adhesive to cement in place.

321248/C Eliminated staking. Added note: press item 2 in place.

321257 Changed .640 dimension to .670, also added length of 90° arm ^{11/32"} ~~11/32"~~.

321260 Changed .048/.052 dimension to .037/.039.

321291/B Added 32 finish to .1243/.1248 diameter shoulder.

321312/A Changed .072/.076 dimension to .060/.065, also changed .0765/.0780 diameter.
 Must be concentric.
 Also added note: .0610/.0625 diameter with .100/.105 diameter within .001.

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Also added 16 finish to .100/.105 diameter and to .0610/.0625 by .122 diameter.

321313/A Added 32 finish to all ^{axial}~~axial~~ surfaces, also all ^{axial}~~axial~~ surfaces must be concentric within .001.

321315/A Added .085/.089 holes must be concentric within .0005, also shoulders must be parallel within .0005.

321341/B .4995/.5005 diameter changed to .4995/.5000.

321344/B .2662/.2657 diameter changed to .2662/.2667. Also .204/.205 diameter changed to .2032/.2037. Also added 16 finish to .2032/.2037 diameter hole.

321395/B .078/.080 diameter changed to .0780/.0785. Also added note: must be flat within .001.

321465 Added note: groove must be perpendicular to bottom within .0005.

321470 Added 32 finish both surfaces. Also added note: must be flat within .001. *N.C.*

321481 Added 16 finish to shoulder between .1870/.1875 diameter and .1243/.1248 by .095 diameter. *N.C.*

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